

**THIS DRAWING APPLIES ONLY TO
THE FOLLOWING ACTION MODELS.**

SB & MB

NOTES:

THREAD SIZE: 1-1/16 X 18

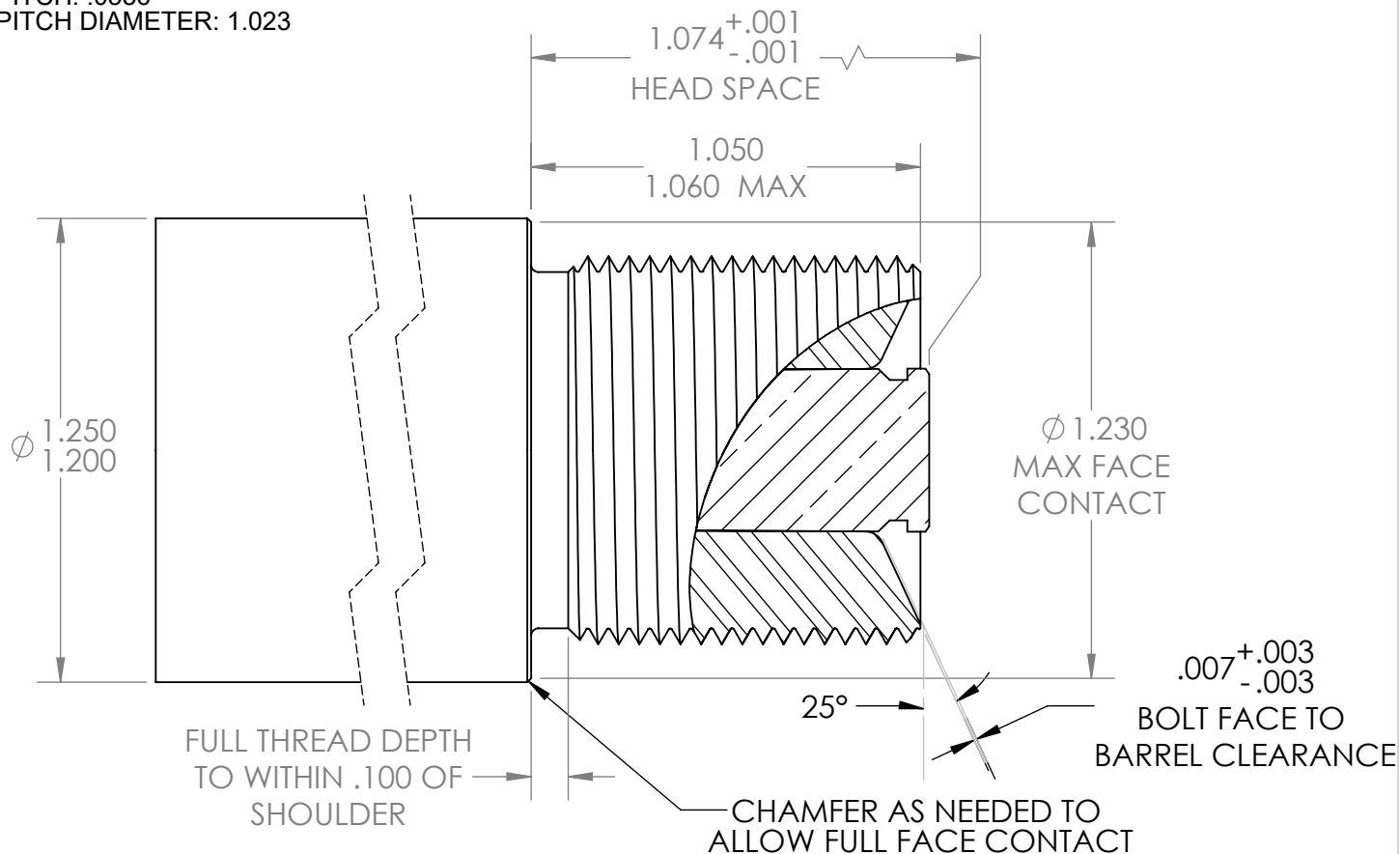
THREAD PROFILE: 60° V

TPI: 18

MAJOR DIA: 1.060

PITCH: .0556

PITCH DIAMETER: 1.023



WARNING:

1. There have been some bastard actions due to customer request or rework. These utilize a 1-1/8 thread or oversize 1-1/16. It is your responsibility to verify the thread size in the action you are chambering for.
2. Length of thread extension & size of cone will vary depending on the size of the bolt face and must be individually fit.
3. BAT Machine Inc. builds custom actions that may or may not match this drawing, and does not accept any liability from the use or misuse of this information. ALL actions should be measured individually.
4. The end user is solely responsible for the safe use of the product.

PROPRIETARY AND CONFIDENTIAL

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DIMENSIONS ARE IN INCHES TOLERANCES UNLESS OTHERWISE SPECIFIED:

ANGULAR: ± 1 DEGREE
TWO PLACE DECIMAL ±.005
THREE PLACE DECIMAL ±.001

MATERIAL

FINISH

DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	D. Thom	12/5/2013
CHECKED	B. Thom	12/5/2013
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

BAT Machine Co. Inc.

**1-1/16 X 18
SLEEVE**

SIZE	DWG. NO.	REV.
A	tenon-1062SBMB	B
SCALE: 2:1	WEIGHT:	SHEET 1 OF 1