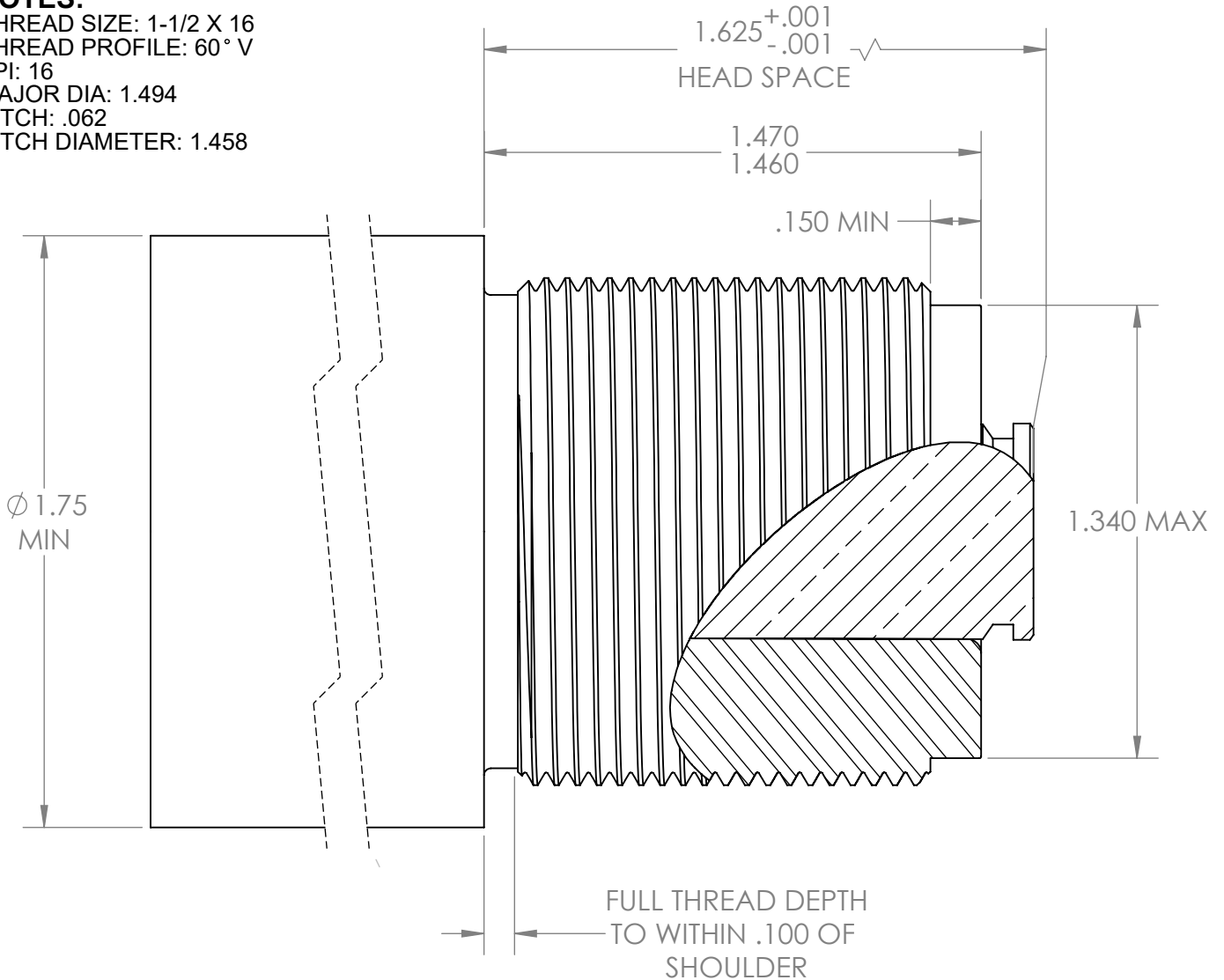


THIS DRAWING ONLY APPLIES TO THE ACTION MODEL.

**EX & EXS with .650  $\phi$  Bolt Face for 408 CHEY-TAC Cartridge**


**NOTES:**

THREAD SIZE: 1-1/2 X 16  
 THREAD PROFILE: 60° V  
 TPI: 16  
 MAJOR DIA: 1.494  
 PITCH: .062  
 PITCH DIAMETER: 1.458



**WARNING:**

1. There have been some bastard actions due to customer request or rework. It is your responsibility to verify the thread size in the action you are chambering for.
2. BAT Machine Inc. builds custom actions that may or may not match this drawing, and does not accept any liability from the use or misuse of this information. ALL actions should be measured individually.
3. The end user is solely responsible for the safe use of the product.

<p><b>PROPRIETARY AND CONFIDENTIAL</b>                  THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BAT MACHINE CO. INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BAT MACHINE CO. INC. IS PROHIBITED.</p>	<p><b>DIMENSIONS ARE IN INCHES TOLERANCES UNLESS OTHERWISE SPECIFIED:</b>                  ANGULAR: <math>\pm 1</math> DEGREE                  TWO PLACE DECIMAL <math>\pm .005</math>                  THREE PLACE DECIMAL <math>\pm .001</math></p>	NAME	DATE	<p><b>BAT Machine Co. Inc.</b></p> <p><b>1-1/2 X 16 EX/EXS 408</b></p>	
		DRAWN	D. Thom		12/5/2013
	<p>MATERIAL</p> <p>FINISH</p> <p>DO NOT SCALE DRAWING</p>	CHECKED	B. Thom	12/23/2013	
		ENG APPR.			
		MFG APPR.			
		Q.A.			
		COMMENTS:			
		SCALE: 2:1	DWG. NO. A	tenon-1500CT	REV. C
		WEIGHT:			SHEET 1 OF 1