

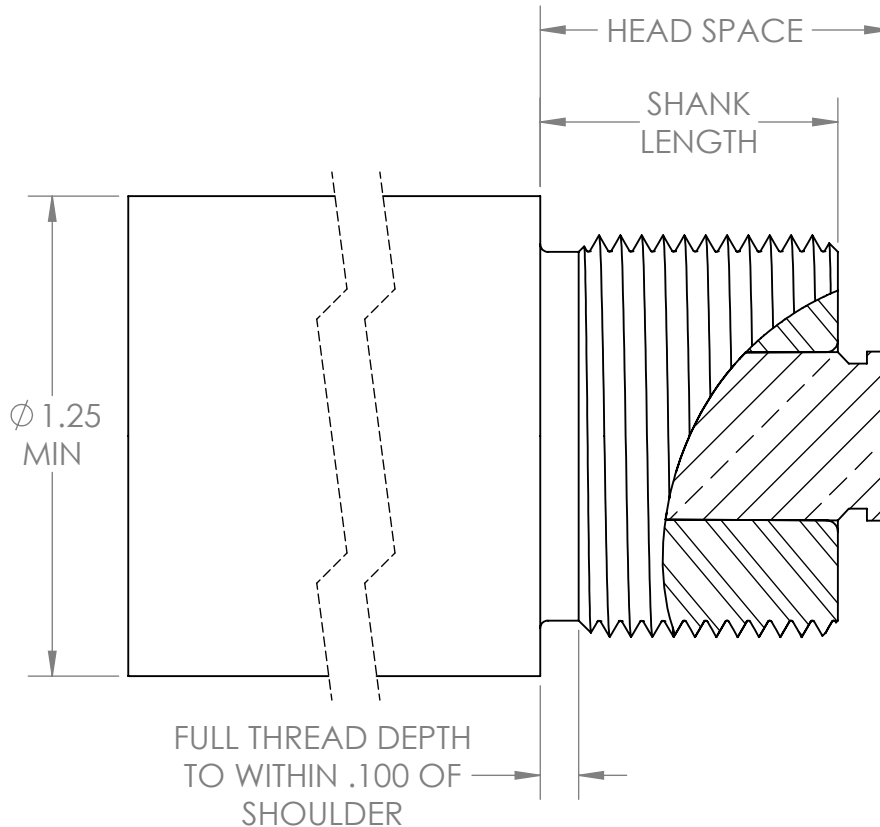
THIS DRAWING APPLIES ONLY TO THE FOLLOWING ACTION MODELS.

HR

NOTES:

THREAD SIZE: 1-1/8 X 16
 THREAD PROFILE: 60° V
 TPI: 16
 MAJOR DIA: 1.121
 PITCH: .0625
 PITCH DIAMETER: 1.081

SERIAL NUMBER	HR01 TO HR999	S/N HR1000 and ABOVE
HEAD SPACE	.824 +/- .001	.904 +/- .001
SHANK LENGTH	.681 +/- .004	.758 +/- .003



WARNING:

1. Length of thread shank will vary depending on the serial number of the action, see table above.
2. There have been some bastard actions due to customer request or rework. These utilize an oversize 1-1/8 thread. It is your responsibility to verify the thread size in the action you are chambering for.
3. BAT Machine Inc. builds custom actions that may or may not match this drawing. and does not accept any liability from the use or misuse of this information. ALL actions should be measured individually.
4. The end user is solely responsible for the safe use of the product.

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		DRAWN	D. Thom	
	<p>MATERIAL</p> <p>FINISH</p> <p>DO NOT SCALE DRAWING</p>	CHECKED	K. Bauer	12/27/2013
		ENG APPR.		
		MFG APPR.		
		Q.A.		
		COMMENTS:		
		SIZE	DWG. NO.	REV.
		A	tenon-1125HR	D
		SCALE: 2:1	WEIGHT:	SHEET 1 OF 1