



## BAT Modular Bolt Sleeve Removal instructions

If you have a Modular bolt this is how you go about swapping the bolt head/handle.

- 1) Remove bolt from action.
- 2) Remove firing pin assembly from bolt
- 3) Un screw knob portion of the tool until resistance is felt.



- 4) Insert tool into back of bolt until the face of the tool touches the back of the bolt. The two ears must line up with the two notches in the bolt.



- 5) Screw in the knob until it is tight or until it bottoms out on the stationary portion.



- 6) Pull the assembly out of the bolt. The sleeve should be on the tool.



- 7) Un screw knob portion of the tool until resistance is felt.



- 8) Remove the sleeve from the tool.



- 9) Slide the bolt head and handle apart.



- 10) Slide the new bolt head onto the bolt handle until it is concentric. Make sure extractor is in the correct position as it is possible to put it together 180 deg off.
- 11) Push the sleeve into the back of the bolt by hand.



- 12) Install the firing pin assembly, this will push the sleeve to the correct depth. Do not push it in with any other tools or it will make it difficult to remove in the future.



There is a Video online that explains this process as well. It can be found at this link.

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